

Consisting of:

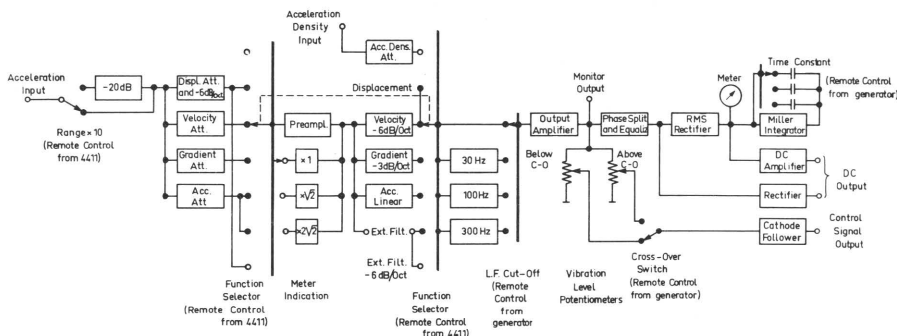
| | |
|------------------------|--------|
| Meter Circuit | 2502.1 |
| Output Amplifier | 2502.2 |
| Function Selector | 2502.3 |
| Position of Components | 2502.4 |
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| Circuit Diagram | 2502.6 |

Removal of the Case.

After removing the four HEX/HD screws on the front panel, it is possible to slide the chassis and the front panel out of the rack or the wooden case.

The metal case can be pulled out after the two screws on the back panel have been removed.

Block Diagram



Trouble Shooting.

If the reason for a fault is not an obvious one such as a dead tube or transistor, broken down resistor, blown or disconnected fuse etc., then first test the voltages of all the tubes and compare them with the voltages shown in the circuit diagram in order to localize the defect. Should this method of finding the fault prove unsuccessful, then check the instrument by adapting the method described in the adjustment procedure. When the trouble has been found and remedied, the voltages and adjustments which are influenced by the remedy must be rechecked.

The tolerances stated in the instructions can only be used as a guide for adjustment and control, but any deviations must not be corrected without being sure that the tolerances of the instruments used for making the adjustment are so small as to have no influence on the measurements.

The instructions in this Manual are given purely as a guide to the service of equipment with minor faults. Some faults, as f. inst. small deviations in tolerances require for their correction special control equipment and extensive experience, and in these cases it is necessary to send the instrument to the factory.

Spare Parts.

Please state type and serial number of apparatus when spare parts are ordered.

Instruments Necessary for Service and Repair:

Frequency Analyzer type 2107
(Electronic Voltmeter type 2409)
Oscilloscope
Beat Frequency Oscilloscope type 1013
Beat Frequency Oscilloscope type 1017
Frequency Counter
Multimeter (50 μ A)

1.1. Mechanical Zero-point

METER TIME CONSTANT: "Off"

Adjust meter scale for 0.

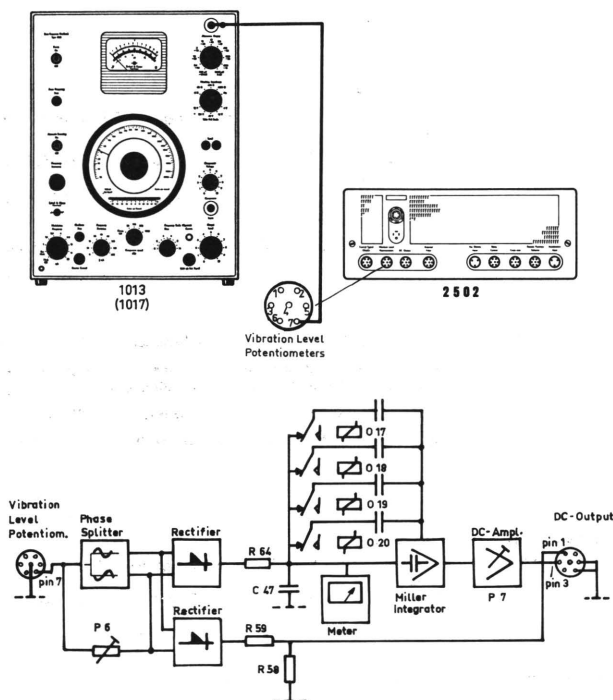
1.2. Electrical Zero-point

METER TIME CONSTANT: "1 sec."

Connect pin 7 of "Vibration Level Potentiometer" socket to ground.

Check that the pointer is still at 0.

Tolerance: 1/2 pointer "width".



1.3. Sensitivity

METER TIME CONSTANT: "1 sec."

V 1 removed.

Frequency: 1000 Hz. Adjust input signal for full scale deflection on type 2502.

Input voltage: Approx. 9 V.

1.4. Balance

METER TIME CONSTANT: "1 sec."

V 1 removed.

Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502.

Measure the voltage across R 135 and R 136. Approx.: 9 V, max. difference: 0.3 dB. (located on printed circuit XC 0258)

1.5. Frequency Response

METER TIME CONSTANT: "1 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for a 9,8 V deflection on type 2502.
Check the frequency response from 5 Hz to 100 kHz.

Tolerance: $\pm 0,2$ V. (+ tolerance of type 1013, 1017: 0,5 dB)

If necessary adjust P 6 at 100 kHz. (located on printed circuit XC 0258)

1.6. Overload

METER TIME CONSTANT: "10 sec."

V1 removed.

Frequency: 1000 Hz. Input voltage: 12 dB above full deflection on type 2502.

Check with an oscilloscope across R 135 and R 136 that the signal is not distorted.

1.7. DC Amplifier

METER TIME CONSTANT: "1 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502,

Measure the DC voltage on "DC Output" socket, pin 3: -6,5 V.

Tolerance: $\pm 2\%$.

If necessary short-circuit C 47 to ground and adjust P 7 for 0 V on "DC Output" socket, pin 3.

(C 47 is located on printed circuit XC 0258 and P 7 on XC 0226)

1.8. Meter Time Constant

METER TIME CONSTANT: "30 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for a 10 V deflection on type 2502.

The meter time constant means the time it takes the meter pointer to fall from 10 V to 3,5 V when the input signal is disconnected.

In position "30 sec" the meter time constant should be 30 sec.

Check METER TIME CONSTANT in position 0,3 - 1 - 3 - 10 sec.

1.9. Ripple

a. METER TIME CONSTANT: "All positions
except 0,3 sec."

V1 removed.

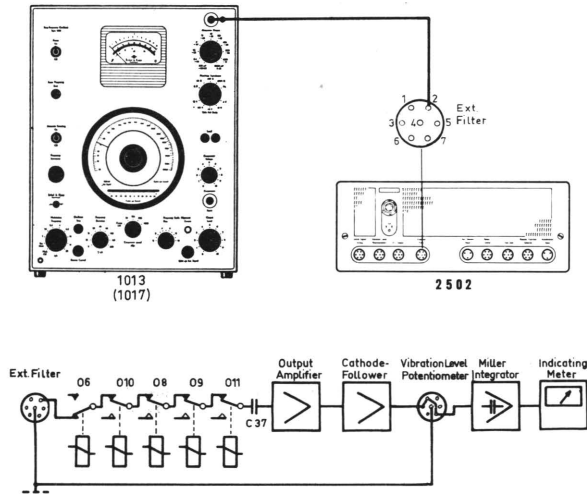
Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502,
Measure the ripple on pin 3 of "DC Output" socket by means of voltmeter type 2409.

Tolerance: Max. 1 mV.

b. METER TIME CONSTANT: "0,3 sec."

As item a.

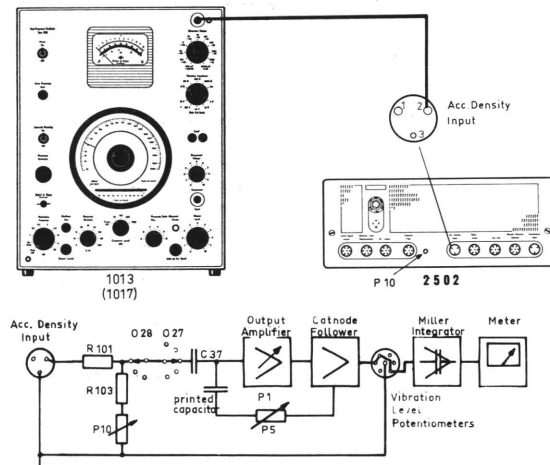
Tolerance: Max. 5 mV.



2.1. Sensitivity

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Ext. Filter"

Frequency: 500 Hz. Adjust input voltage for a 10 V deflection on type 2502.
The input voltage should be approx. 10 mV.



2.2. Acceleration Density

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "0,01"

Input signal: 100 mV, 500 Hz.
Deflection on type 2502: Full scale (20 dB)
If necessary adjust P 10

2.3. Frequency Response

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "100"

Input signal: 10 V, 1000 Hz.

Deflection on type 2502: $100 \text{ g}^2/\text{cps}$

Check the frequency response from 10 – 100,000 Hz.

Tolerance: $\pm 2\%$

If necessary change value of C 79 (located on printed circuit XC 0258)

ACCEL. DENSITY RANGE to "0,01"

Input signal: 100 mV, 1000 Hz.

Deflection on type 2502: $1 \text{ g}^2/\text{cps}$

Check the frequency response again: $\pm 2\%$.

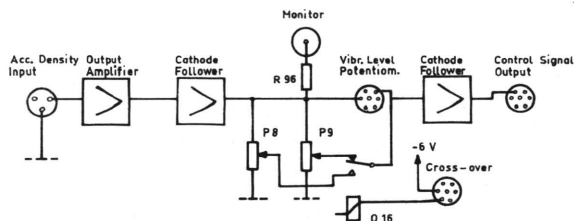
If necessary adjust P 5 at 100 kHz. (located on printed circuit XC 0258)

2.4. Overloading

FUNCTION SELECTOR: "Acc. Den."

Input frequency: 1000 Hz.

Connect an oscilloscope to "Vibration Level Potentiometer" socket pin 3, and check that the signal is not distorted until 12 dB above full scale deflection on type 2502.



2.5. AC Output

- a. FUNCTION SELECTOR: "Acc. Den."
LEVEL BELOW CROSS-OVER: "0"
ACCEL. DENSITY RANGE: "100"

Frequency: 1000 Hz. Adjust the input voltage for 10 V on "Vibration Level Potentiometer" socket pin 3.

The voltage on "Monitor" socket should be 10 V.

The output on "Control Signal Output" socket pin 1 should be max. 1 dB below 10 V.

- b. LEVEL BELOW CROSS-OVER to "10"

Output voltage on "Control Signal Output": 22–26 dB below 10 V

- c. LEVEL ABOVE CROSS-OVER to "0"

Connect a shorting link on "Cross-over" socket between pin 3 and 6 in order to energize relay O 16.

Output on "Control Signal Output" socket pin 1 should be max. 1 dB below 10 V.

- d. LEVEL ABOVE CROSS-OVER to "10"

Output voltage on "Control Signal Output": 22–26 dB below 10 V

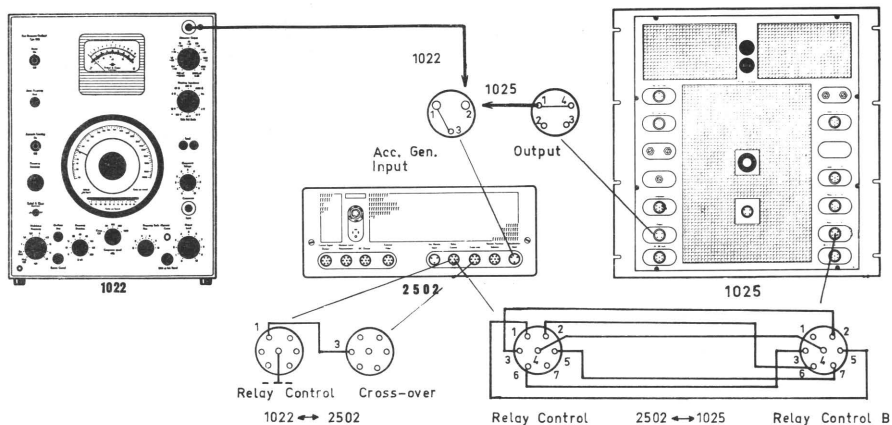
2.6. Noise and Hum

FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "100"

The instrument must be in its case or in another way effectively screened.

Disconnect signal input and check noise and hum on "Vibration Level Potentiometer" socket pin 3.

Max. 10 mV.



3.1. Sensitivity Control

METER TIME CONSTANT: "1 sec."
METER INDICATOR: "RMS"

The 2502's meter should read the values given in the table (within 4%) under the stated conditions.

It will be necessary to select suitable settings of the four RANGE selectors according to the meter readings.

Readings in the 3 programmed "AUTO" positions of FUNCTION SELECTOR depends on whether or not the cross-over relays are energized via pin 1 of "Relay Control".

If a type 1008, 1019, 1025 or 1040-1042 is used, the "Relay Control" will be energized automatically.

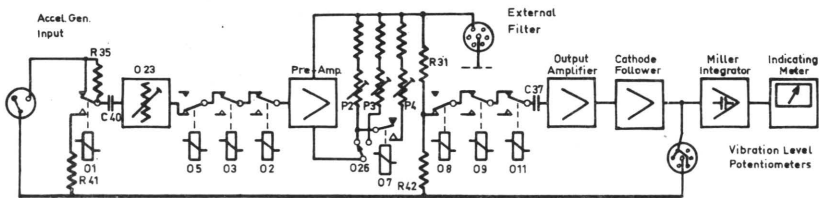
If a type 1022 (1013 and 1017) is used, the - 6 V can be taken from pin 3 on the "Cross-over" socket on type 2502.

| Input to ACC. GEN. | 10 Hz 100 mV | 40 Hz 100 mV | 125 Hz 1 V | 500 Hz 1 V | 2000 Hz 1 V | 8000 Hz 1 V |
|--|-----------------|-----------------|-----------------|---------------------------|---------------------------|---------------------------|
| Relay Control energized 1) on pins | | | | 5 ²⁾ 3 2 | 5 ²⁾ 3 2 | 5 ²⁾ 3 2 |
| "Accel." g | 10 | 10 | 100 | 100 | 100 | 100 |
| "Grad" g/sec. | 1,26 | 0,63 | 3,57 | 1,78 | 0,893 | 0,447 |
| "Vel." in/sec. | 61,6 | 15,4 | 49,2 | 12,3 | 3,1 | |
| "Displ." inches | 0,98 | 0,0613 | 0,0627 | 0,00392 | | |
| "Auto" D-A | | | 0,0627 in | 100 g | | |
| "Auto" V-A | | | 49,2 in/sec. | 100 g | | |
| "Auto" A-G | | | 100 g | 3,57 g/sec. | | |

Notes: 1) 6 V negative with respect to pin 4.

2) Energizing these pins should suppress low-frequency noise from the generator but should not affect the sensitivity at the signal frequency.

If the sensitivities are wrong, make the following adjustments.
After each adjustment check the values given in the table.



3.2. Acceleration Sensitivity Adj.

- a. ACCEL. RANGE: "100"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Acceleration"

Frequency: 500 Hz. Adjust the input voltage to exactly 1 V.

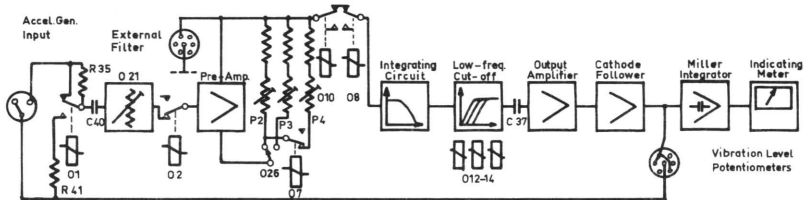
It is recommended to use an electronic counter to monitor the test frequency.

Adjust P 3 for a 100 g deflection. (located on printed circuit XC 0258)

Adjust the input voltage for a 11 dB deflection on type 2502.

- b. METER INDICATION to "A.V. peak"

Adjust P 2 for a 20 dB deflection. (located on printed circuit XC 0258)



3.3. Displacement Sensitivity Adj.

- a. DISPLACEMENT RANGE: " μ .01"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Displacement"

Input frequency: 500 Hz. Input voltage exactly 2.55 V.

Connect "Relay Control" pin 4 to ground and pin 5 to -6 V on "Cross-over" pin 3 in order to energize O 14 for a better low frequency stability.

Adjust P 4 (on printed circuit XC 0258) for full scale deflection.

Adjust the input voltage for a 11 dB deflection on type 2502.

- b. METER INDICATING to "D peak-peak"

The deflection should now be 20 dB.

Remove connection to "Cross-over" socket pin 3.

- c. DISPLACEMENT RANGE to "1"
METER INDICATION to "RMS"

Input frequency: 5 Hz. Input voltage exactly 25.5 mV.

Adjust P 1 to 4% below full scale deflection.

3.4. Range x 10

- a. ACCEL. RANGE: "100"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Acceleration"

Input signal: 1 V, 500 Hz

Deflection on type 2502: 20 dB.

- b. FUNCTION SELECTOR to "Auto"
ACCEL. RANGE to "10"

Connect "Remote Function Selector" pin 4 to ground and pins 2 and 7 to -6 V on "Cross-over" pin 3 in order to energize Range x 10 Relay O 1

Deflection on type 2502: 20 dB.

3.5. Noise and Hum

Type 2502 must be in its case or in other way effectively screened.

Measured on "Vibration Level Potentiometer" socket pin 3 in the frequency range 20-40000 Hz.

Switches in all positions.

Max. noise and hum: 75 mV.

valid from serial no. 172571

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. | CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. |
|----------------------------|-------------------|--------------------|---------------|----------------------------|-------------------|-------|---------------|
| CAPACITORS: | | | | R 56 | Carbon | 1/3 W | 1% |
| C 1-4 | Electrolytic | 640 µF/ 16 V | CE 0209 | R 57 | " | " | 1% |
| C 5 | " | 2 x 2000 µF/ 16 V | CE 0311 | R 58 | " | " | 127 kΩ |
| C 6 | " | 320 µF/ 64 V | CE 0511 | R 59 | " | " | 125 kΩ |
| C 7 | " | 1 µF/350 V | CE 0512 | R 60,61 | " | " | 75 kΩ |
| C 8 | " | 2 x 50 µF/250 V | CE 0706 | R 62 | " | " | 100 kΩ |
| C 9 | " | 8 µF/350 V | CE 0802 | R 63 | " | " | 87 kΩ |
| C 10,11 | " | 2 x 50 µF/450 V | CE 0909 | R 64 | " | " | 60 kΩ |
| C 12 | " | 4 µF/350 V | CE 0708 | R 65 | " | " | 50 kΩ |
| C 13,14 | " | 4 µF/250 V | CE 2034 | R 66,67 | " | " | 1 kΩ |
| C 15 | " | 250 µF/ 10 V | CE 8944 | R 70 | " | 1/2 W | 12,5 kΩ |
| C 20 | Ceramic | 20 pF/400 V | CK 0093 | R 71 | Metal | " | 2% |
| C 21 | " | 12 pF/400 V | CK 0095 | R 80 | " | " | 237 kΩ |
| C 30 | Polyester | 33 nF/250 V | CS 0007 | R 81 | Carbon | 1/3 W | 2150 Ω |
| C 31 | " | 0,1 µF/250 V | CS 0013 | R 82 | " | " | 500 Ω |
| C 32,33 | " | 0,15 µF/250 V | CS 0015 | R 83 | " | " | 75 Ω |
| C 34 | " | 0,22 µF/250 V | CS 0017 | R 90 | " | 5% | 60 kΩ |
| C 35,36 | " | 0,33 µF/250 V | CS 0019 | R 91,92 | " | " | 1 MΩ |
| C 37,38 | " | 0,47 µF/250 V | CS 0021 | R 93,94 | " | " | 315 kΩ |
| C 39-42 | " | 0,68 µF/250 V | CS 0023 | R 96 | " | " | 100 kΩ |
| C 43-48 | " | 1 µF/250 V | CS 0025 | R 98 | " | " | 18 kΩ |
| C 49-72 | " | 2 µF/250 V | CS 0028 | R 99 | " | " | 40 kΩ |
| C 79 | Polystyrene | 400 pF/125 V | CT 1011 | R 100 | " | " | 31,5 kΩ |
| C 80 | " | ±1% 62,6 nF/125 V | CT 1100 | R 101 | " | " | 10 kΩ |
| C 81 | " | 6,26 nF/250 V | CT 1203 | R 102 | " | " | 20 kΩ |
| C 82,83 | " | 9,9 nF/250 V | CT 1204 | R 103 | " | " | 3 kΩ |
| C 84 | " | 19,8 nF/250 V | CT 1206 | R 104 | " | " | 2,2 kΩ |
| C 85 | " | 31,3 nF/250 V | CT 1207 | R 105 | " | " | 3 kΩ |
| C 86 | " | 43,8 nF/250 V | CT 1209 | R 106 | " | " | 1,6 kΩ |
| C 87,88 | " | 89 nF/ 63 V | CT 1500 | R 108 | " | " | 800 Ω |
| C 89,90 | " | 110 nF/ 63 V | CT 1501 | R 109 | " | " | 315 Ω |
| C 91 | " | 99 nF/ 63 V | CT 1503 | R 110 | " | " | 40 Ω |
| C 92 | " | 139 nF/ 63 V | CT 1504 | R 120-123 | " | 10% | 360 Ω |
| C 93 | " | +0, -1% 1 µF/100 V | CT 5000 | R 124,125 | " | " | 6,3 MΩ |
| C 94 | " | 2 µF/100 V | CT 5041 | R 126,127 | " | " | 3,15 MΩ |
| | | | | R 128,129 | " | " | 2 MΩ |
| | | | | R 130 | " | " | 1 MΩ |
| RESISTORS: | | | | R 131 | " | " | 630 kΩ |
| R 1 | Carbon | 1/4 W | RH 0002 | R 132,133 | " | " | 500 kΩ |
| R 2-3 | " | 1/3 W | | R 134 | " | " | 100 kΩ |
| R 4 | " | 0,5% | | R 135,136 | " | " | 125 kΩ |
| R 5 | " | " | | R 137,138 | " | " | 40 kΩ |
| R 6-8 | " | " | | R 139 | " | 5% | 10 kΩ |
| R 9 | " | " | | R 140 | " | 10% | 40 kΩ |
| R 10 | " | " | | R 141,142 | " | " | 20 kΩ |
| R 11 | " | " | | R 143 | " | " | 6,3 kΩ |
| R 12-14 | " | " | | R 144,145 | " | " | 5 kΩ |
| R 15 | " | " | | R 146 | " | " | 31,5 kΩ |
| R 16 | " | " | | R 147 | " | " | 1,25 kΩ |
| R 17,18 | " | " | | R 148 | " | " | 1 kΩ |
| R 19 | " | " | | R 149 | " | " | 130 Ω |
| R 20,21 | " | " | | R 150 | " | " | 100 Ω |
| R 30 | " | " | | R 151,152 | " | " | 80 Ω |
| R 31 | " | " | | R 170,171 | " | 1/2 W | 1 kΩ |
| R 32 | " | " | | R 172 | " | " | 50 kΩ |
| R 33 | " | " | | R 173 | " | " | 25 kΩ |
| R 34 | " | " | | R 174,175 | " | " | 31,5 kΩ |
| R 35 | " | " | | R 180,181 | " | 10% | 150 Ω |
| R 36 | " | " | | R 182 | " | " | 1,6 MΩ |
| R 37 | " | " | | R 183 | " | " | 1 MΩ |
| R 38 | " | " | | R 184,185 | " | " | 500 kΩ |
| R 39 | " | " | | R 186 | " | " | 315 kΩ |
| R 40 | " | " | | R 187 | " | " | 250 kΩ |
| R 41 | " | " | | R 190-192 | Wire | 5,5 W | 100 kΩ |
| R 42 | " | " | | | | | 15 kΩ |
| R 43 | " | " | | | | | |
| R 44 | " | " | | | | | |
| R 45 | " | " | | | | | |
| R 50 | " | 1% | | | | | |
| R 51 | " | " | | | | | |
| R 52 | " | " | | | | | |
| R 53 | " | " | | | | | |
| R 54 | " | " | | | | | |
| R 55 | " | " | | | | | |

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. | CIRCUIT DIAGRAM REF. | COMPONENT TYPE | STOCK REF. |
|----------------------------|------------------------------------|---------------|----------------|----------------------------|-------------------|---------------|
| <u>POTENTIOMETERS:</u> | | | | | | |
| P 1 | Trimmer | carbon | lin. 10 kΩ | PG | 3102 | |
| P 2-4 | " | wire | " 25 kΩ | PG | 3251 | |
| P 5,6 | " | carbon | " 100 kΩ | PG | 4102 | |
| P 7 | " | " | " 150 kΩ | PG | 4151 | |
| P 8,9 | Cross-over | " | 1. log. 100 kΩ | PP | 4111 | |
| P 10 | Trimmer | wire | lin. 1 kΩ | PQ | 2100 | |
| <u>SWITCHES-RELAYS:</u> | | | | | | |
| O 1-20 | Mini Relay | | | OC | 0006 | |
| O 21 | Displ. Range | | | OR | 2502 | |
| O 22 | Velocity Range | | | OS | 2502 | |
| O 23,24 | Accel. Range - Accel. Grad. Range | | | OT | 2502 | |
| O 25 | Meter Time Constant | | | OU | 2502 | |
| O 26 | Meter Indication Power on-off deck | | | OV | 2502 | |
| O 27 | Function Selector | | | OX | 2502 | |
| O 28 | Accel. Density Range | | | OY | 2502 | |
| O 29 | Mains Voltage Selector | | | JS | 0005 | |
| <u>RECTIFIERS:</u> | | | | | | |
| Q 1-13 | Silicon | 200 V/0,04 A | QV | 0022 | | |
| Q 14 | " | 1200 V/0,15 A | QV | 0025 | | |
| Q 15-23 | " | 50 V/0,75 A | QV | 0501 | | |
| Q 24-27 | " | 1200 V/0,15 A | QV | 0025 | | |
| Q 28,29 | " | 65 V/ 0,6 A | QV | 1003 | | |
| Q 30-34 | Zener | 6,8 V/0,05 A | QV | 1106 | | |
| Q 35,36 | " | 6,2 V/0,03 A | QV | 1307 | | |
| <u>TRANSISTORS-TUBES:</u> | | | | | | |
| V 1,2 | Twin triode | ECC82/12AU7 | VA | 0011 | | |
| V 3-6 | Pentode | EF86/6 CF 8 | VA | 0019 | | |
| V 7 | " | EL86/6 CW 5 | VA | 0024 | | |
| V 8 | Stabilizer | OB2 | VA | 0040 | | |
| V 9,10 | Twin triode | ECC88/6 DJ 8 | VA | 0073 | | |
| V 11 | Germ. transistor | 2N555 | VB | 0023 | | |
| V 12 | " | 2N1613 | VB | 0026 | | |
| V 13 | " | BC107 | VB | 0257 | | |
| V 14 | " | BC107 | VB | 0032 | | |
| V 15 | " | BC107 | VB | 0257 | | |
| V 16 | " | 2N4289 | VB | 0049 | | |
| V 17 | " | 2N3440 | VB | 0250 | | |
| V 18 | Fuse | 1,6 A | VF | 0007 | | |
| V 19 | " | 2,5 A | VF | 0011 | | |
| V 20-26 | Ind. lamp | | VS | 0008 | | |
| V 27 | Meter lamp | 6,3 V/0,5 A | VS | 1271 | | |
| V 28,29 | Cross-over ind. | 6,3 V/0,15 A | VS | 8008 | | |
| <u>PRINTED CIRCUITS:</u> | | | | | | |
| | DC - Amplifier | | XC | 0226 | | |
| | Input-Output Amplifier | | XC | 0258 | | |
| | Power Supply | | XC | 0259 | | |
| | Input Attenuators | | XC | 0380 | | |
| | XC 0226 with components | | | 8032502 | | |
| | XC 0258 | | | 8002502 | | |
| | XC 0259 | | | 8022502 | | |
| | XC 0380 | | | 8012502 | | |
| <u>MISCELLANEOUS:</u> | | | | | | |
| | Bakelite knob 25 mm | | SN | 0701 | | |
| | Cabinet, wood | | KA | 0016 | | |
| | " , metal | | KQ | 0047 | | |
| | Power Cord, EUR | | AN | 0005 | | |
| | " " , USA | | AN | 0006 | | |
| | " transformer | | TN | 0012 | | |
| | Socket Relay O 15, 16 | | JJ | 0008 | | |
| | " " O 1-14, 17-20 | | JJ | 0012 | | |
| | " Tube V 8 | | JV | 7505 | | |
| | " " V 1-7, 9, 10 | | JV | 9012 | | |
| | Monitor Output Jack | | JJ | 1006 | | |
| | Glass Cover for Indication Lamp | | SG | 0328 | | |

1.1. Mechanical Zero-point

METER TIME CONSTANT: "Off"

Adjust meter scale for 0.

1.2. Electrical Zero-point

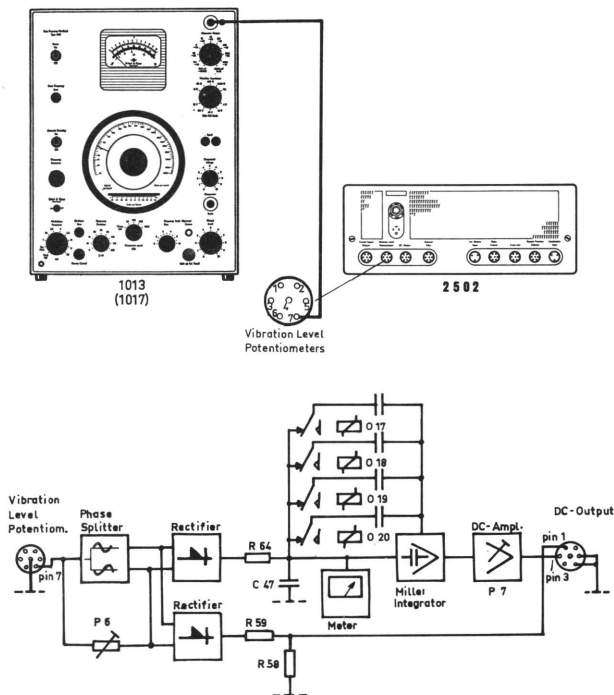
METER TIME CONSTANT: "1 sec."

Connect pin 7 of "Vibration Level Potentiometer" socket to ground.

Check that the pointer is still at 0.

Tolerance: 1/2 pointer "width".

Possible reason for fault: Defective V 2



1.3. Sensitivity

METER TIME CONSTANT: "1 sec."

V 1 removed.

Frequency: 1000 Hz. Adjust input signal for full scale deflection on type 2502.

Input voltage: Approx. 9 V.

1.4. Balance

METER TIME CONSTANT: "1 sec."

V 1 removed.

Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502,

Measure the voltage across R 135 and R 136. Approx.: 9 V, max. difference: 0.3 dB. (located on printed circuit XC 0397)

1.5. Frequency Response

METER TIME CONSTANT: "1 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for a 9,8 V deflection on type 2502.

Check the frequency response from 5 Hz to 100 kHz.

Tolerance: $\pm 0,2$ V. (+ tolerance of type 1013, 1017: 0,5 dB)

If necessary adjust P 6 at 100 kHz. (located on printed circuit XC 0397)

1.6. Overload

METER TIME CONSTANT: "10 sec."

V1 removed.

Frequency: 1000 Hz. Input voltage: 12 dB above full deflection on type 2502.

Check with an oscilloscope across R 135 and R 136 that the signal is not distorted.

1.7. DC Amplifier

METER TIME CONSTANT: "1 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502,

Measure the DC voltage on "DC Output" socket, pin 3: -6,5 V.

Tolerance: $\pm 2\%$.

If necessary short-circuit C 47 to ground and adjust P 7 for 0 V on "DC Output" socket, pin 3.

(C 47 is located on printed circuit XC 0397 and P 7 on XC 0226)

1.8. Meter Time Constant

METER TIME CONSTANT: "30 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for a 10 V deflection on type 2502.

The meter time constant means the time it takes the meter pointer to fall from 10 V to 3,5 V when the input signal is disconnected.

In position "30 sec" the meter time constant should be 30 sec.

Check METER TIME CONSTANT in position 0,3 - 1 - 3 - 10 sec.

1.9. Ripple

a. METER TIME CONSTANT: "All positions except 0,3 sec."

V1 removed.

Frequency: 1000 Hz. Adjust input voltage for full scale deflection on type 2502,

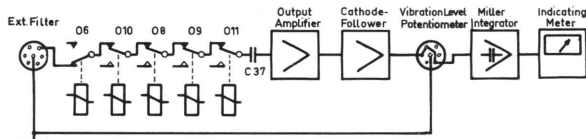
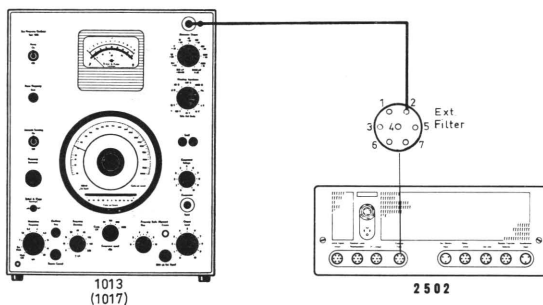
Measure the ripple on pin 3 of "DC Output" socket by means of voltmeter type 2409.

Tolerance: Max. 1 mV.

b. METER TIME CONSTANT: "0,3 sec."

As item a.

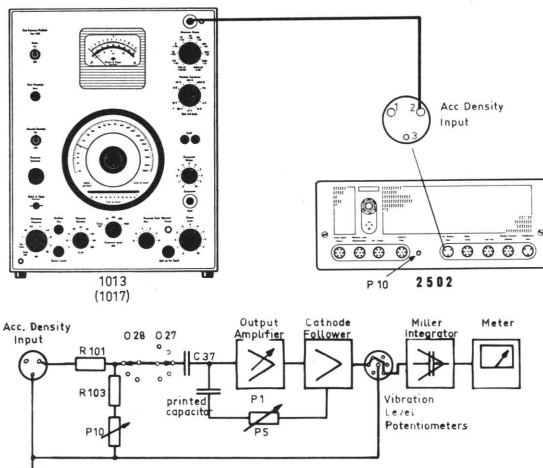
Tolerance: Max. 5 mV.



2.1. Sensitivity

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Ext. Filter"

Frequency: 500 Hz. Adjust input voltage for a 10 V deflection on type 2502.
The input voltage should be approx. 10 mV.



2.2. Acceleration Density

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "0,01"

Input signal: 100 mV, 500 Hz.
Deflection on type 2502: Full scale (20 dB)
If necessary adjust P 10

2.3. Frequency Response

METER TIME CONSTANT: "1 sec."
FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "100"

Input signal: 10 V, 1000 Hz.

Deflection on type 2502: $100 \text{ g}^2/\text{cps}$

Check the frequency response from 10 - 100,000 Hz.

Tolerance: $\pm 2\%$

If necessary change value of C 79 (located on printed circuit XC 0397)

ACCEL. DENSITY RANGE to "0,01"

Input signal: 100 mV, 1000 Hz.

Deflection on type 2502: $1 \text{ g}^2/\text{cps}$

Check the frequency response again: $\pm 2\%$.

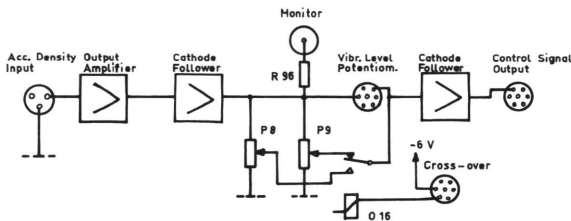
If necessary adjust P 5 at 100 kHz. (located on printed circuit XC 0397)

2.4. Overloading

FUNCTION SELECTOR: "Acc. Den."

Input frequency: 1000 Hz.

Connect an oscilloscope to "Vibration Level Potentiometer" socket pin 3, and check that the signal is not distorted until 12 dB above full scale deflection on type 2502.



2.5. AC Output

- a. FUNCTION SELECTOR: "Acc. Den."
LEVEL BELOW CROSS-OVER: "0"
ACCEL. DENSITY RANGE: "100"

Frequency: 1000 Hz. Adjust the input voltage for 10 V on "Vibration Level Potentiometer" socket pin 3.

The voltage on "Monitor" socket should be 10 V.

The output on "Control Signal Output" socket pin 1 should be max. 1 dB below 10 V.

- b. LEVEL BELOW CROSS-OVER to "10"

Output voltage on "Control Signal Output": 22-26 dB below 10 V

- c. LEVEL ABOVE CROSS-OVER to "0"

Connect a shorting link on "Cross-over" socket between pin 3 and 6 in order to energize relay O 16.

Output on "Control Signal Output" socket pin 1 should be max. 1 dB below 10 V.

- d. LEVEL ABOVE CROSS-OVER to "10"

Output voltage on "Control Signal Output": 22-26 dB below 10 V

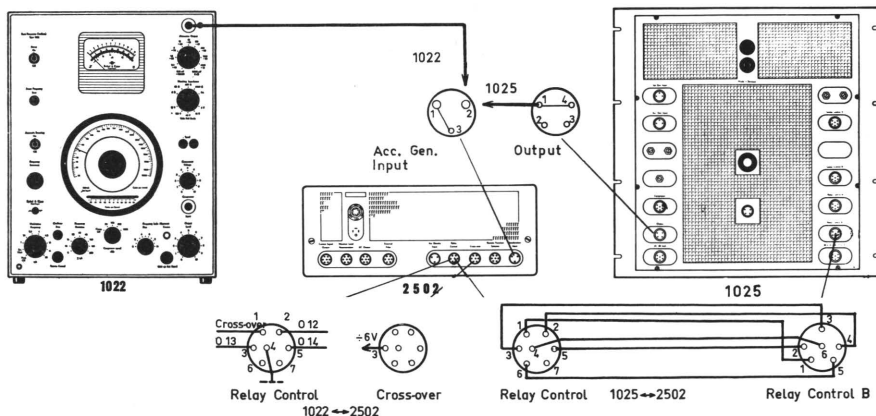
2.6. Noise and Hum

FUNCTION SELECTOR: "Acc. Den."
ACCEL. DENSITY RANGE: "100"

The instrument must be in its case or in another way effectively screened.

Disconnect signal input and check noise and hum on "Vibration Level Potentiometer" socket pin 3.

Max. 10 mV.



3.1. Sensitivity Control

METER TIME CONSTANT: "1 sec."
METER INDICATOR: "RMS"

The 2502's meter should read the values given in the table (within 4%) under the stated conditions.

It will be necessary to select suitable settings of the four RANGE selectors according to the meter readings.

Readings in the 3 programmed "AUTO" positions of FUNCTION SELECTOR depends on whether or not the cross-over relays are energized via pin 1 of "Relay Control".

If a type 1008, 1019, 1025 or 1040-1042 is used, the stabilizing relays will be energized automatically.

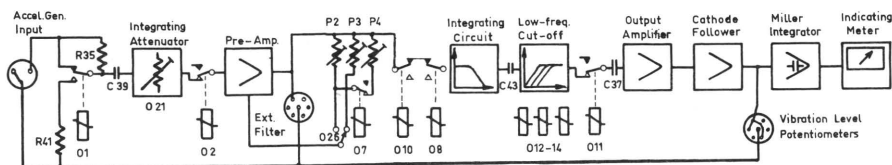
If a type 1022 (1013 and 1017) is used, the - 6 V can be taken from pin 3 on the "Cross-over" socket on type 2502.

| Input to ACC.GEN. | 10 Hz 100 mV | 40 Hz 100 mV | 125 Hz 1 V | 500 Hz 1 V | 2000 Hz 1 V | 8000 Hz 1 V |
|--|-----------------|-----------------|-----------------------|---------------|----------------|----------------|
| Relay Control energized 1) on pins | | 2) | 2) | 5 2) | 5 2) | 5 2) |
| "Accel." g | 10 | 10 | 100 | 100 | 100 | 100 |
| "Grad" g/sec. | 1,26 | 0,63 | 3,57 | 1,78 | 0,893 | 0,447 |
| "Vel." in/sec. | 61,6 | 15,4 | 49,2 | 12,3 | 3,1 | |
| "Displ." inches | 0,98 | 0,0613 | 0,0627 | 0,00392 | | |
| "Auto" D-A | | | 0,0627 100 in g | | | |
| "Auto" V-A | | | 49,2 100 in/sec. g | | | |
| "Auto" A-G | | | 100 3,57 g g/sec. | | | |

Notes: 1) 6 V negative with respect to pin 4.

2) Energizing these pins should suppress low-frequency noise from the generator but should not affect the sensitivity at the signal frequency.

If the sensitivities are wrong, make the following adjustments.
After each adjustment check the values given in the table.



3.2. Displacement Sensitivity Adj.

- a. DISPLACEMENT RANGE: "0,01"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "D peak-peak"
FUNCTION SELECTOR: "Displ."

It is recommended to use an electronic counter to monitor the test frequencies.

Input frequency: 500 Hz. Input voltage: Exactly 0,9 V.

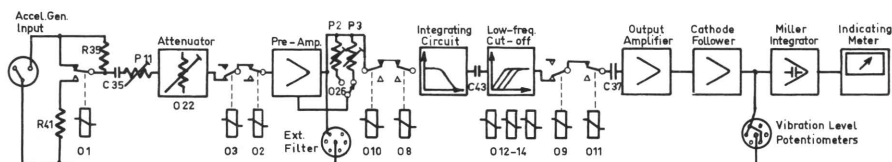
Connect "Relay Control" pin 4 to ground and pin 5 to -6 V on "Cross-over" pin 3 in order to energize O 14 for better low-frequency stability.

Adjust P 3 for 20 dB deflection on type 2502.

- b. DISPLACEMENT RANGE to "1"

Input frequency: 5 Hz. Input voltage: Exactly 9 mV.

Adjust P 1 for 4% below full scale deflection.



3.3. Velocity Sensitivity Adj.

- a. VELOCITY RANGE: "1"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "A.V. - peak"
FUNCTION SELECTOR: "Vel."

Input frequency: 500 Hz. Input voltage: Exactly 57,4 mV.

Adjust P 11 for 20 dB deflection on type 2502.

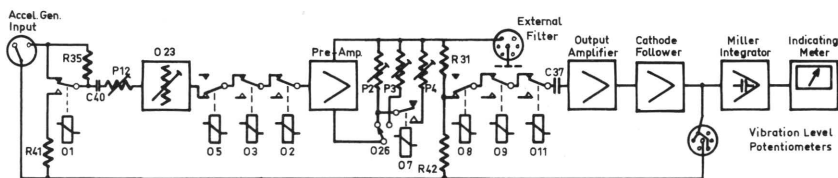
- b. METER INDICATION to "RMS"

Adjust P 2 for a deflection of 17 dB.

- c. DISPLACEMENT RANGE to "0,01"
FUNCTION SELECTOR to "Displ."

Input frequency: 500 Hz. Input voltage: Exactly 0,9 V.

Adjust P 4 for 11 dB deflection on type 2502.

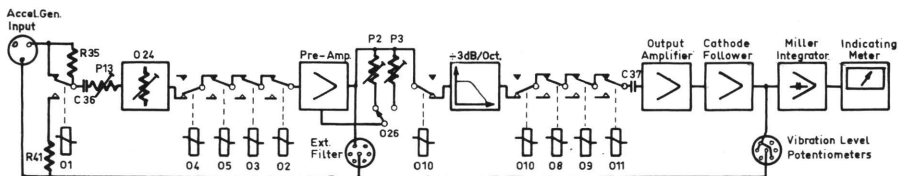


3.4. Acceleration Sensitivity Adj.

- ACCELERATION RANGE: "1"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Accel."

Input frequency: 500 Hz. Input voltage: Exactly 10 mV.

Adjust P 12 for 20 dB deflection on type 2502.



3.5. Acceleration Gradient Sensitivity Adj.

ACCEL. RANGE: "0.01"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Grad."

Input frequency: 500 Hz. Input voltage: Exactly 5.6 mV.

Adjust P 13 for 20 dB deflection.

3.6. Range x 10

a. ACCEL. RANGE: "100"
METER TIME CONSTANT: "1 sec."
METER INDICATION: "RMS"
FUNCTION SELECTOR: "Acceleration"

Input signal: 1 V, 500 Hz.

Deflection on type 2502: 20 dB.

b. FUNCTION SELECTOR to "Auto"
ACCEL. RANGE to "10"

Connect "Remote Function Selector" pin 4 to ground and pins 2 and 7 to -6 V on "Cross-over" pin 3 in order to energize \odot 1, \odot 5 and \odot 8.

Deflection on type 2502: 20 dB.

3.7. Noise and Hum

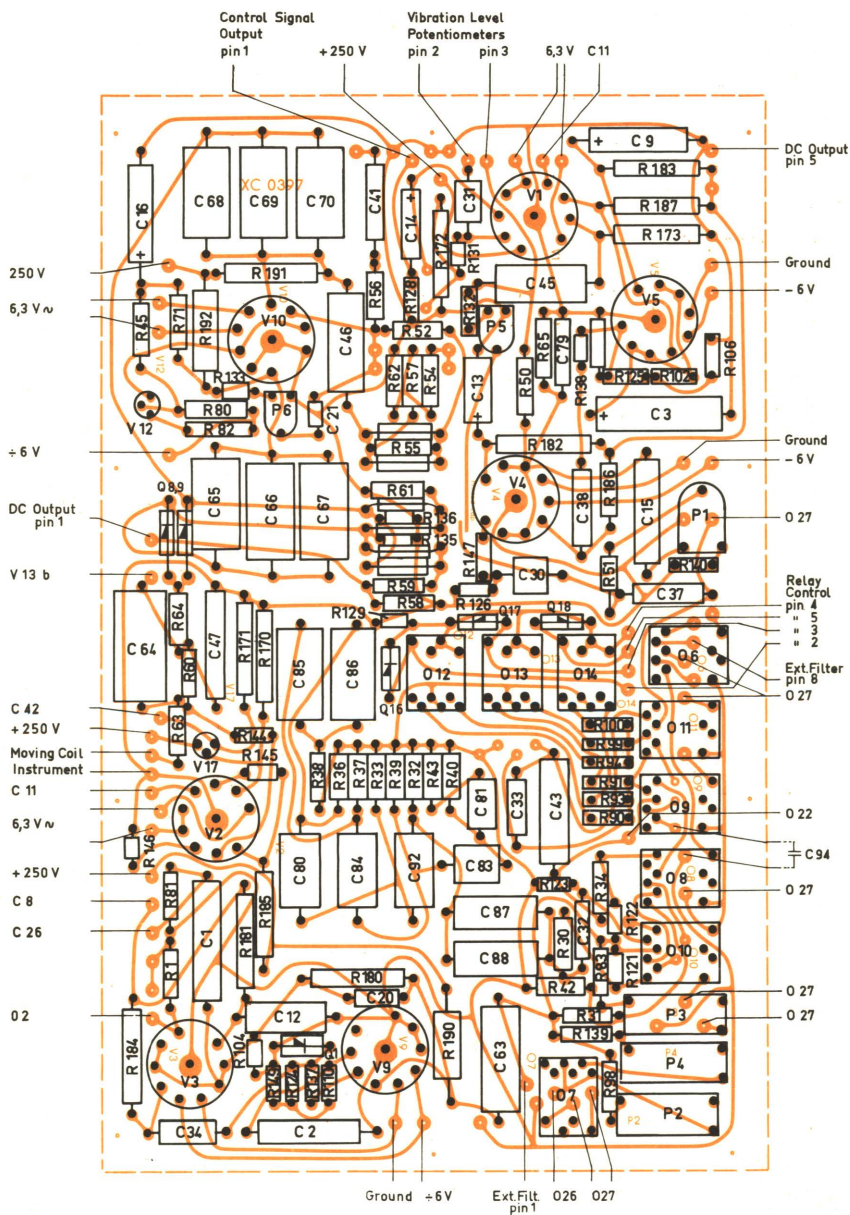
Type 2502 must be in its case or in other way effectively screened.

Measured on "Vibration Level Potentiometer" socket pin 3 in the frequency range 20-40000 Hz.

Switches in all positions.

Max. noise and hum: 75 mV.

valid from serial no. 201566



XC 0397

[illegible]
$$2502.4 - 8.67$$

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. | CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. |
|----------------------------|-------------------|-------------------|---------------|----------------------------|-------------------|-----------|----------------|
| CAPACITORS: | | | | RESISTORS: | | | |
| C 1-4 | Electrolytic | 640 µF/ 16 V | CE 0209 | R 51 | Carbon | 1/3 W 1% | 300 kΩ |
| C 5 | " | 2 x 2000 µF/ 16 V | CE 0311 | R 52 | " | " | 266 kΩ |
| C 6 | " | 320 µF/ 64 V | CE 0511 | R 53 | " | " | 320 kΩ |
| C 7 | " | 1 µF/350 V | CE 0512 | R 54 | " | " | 250 kΩ |
| C 8 | " | 2 x 50 µF/250 V | CE 0706 | R 55 | " | " | 200 kΩ |
| C 9 | " | 8 µF/350 V | CE 0802 | R 56 | " | " | 191 kΩ |
| C 10,11 | " | 2 x 50 µF/450 V | CE 0909 | R 57 | " | " | 127 kΩ |
| C 12 | " | 4 µF/350 V | CE 0708 | R 58 | " | " | 125 kΩ |
| C 13,14 | " | 4 µF/250 V | CE 2034 | R 59 | " | " | 75 kΩ |
| C 15 | " | 250 µF/ 10 V | CE 8944 | R 60,61 | " | " | 100 kΩ |
| C 20 | Ceramic | 20 pF/400 V | CK 0093 | R 62 | " | " | 87 kΩ |
| C 21 | " | 12 pF/400 V | CK 0095 | R 63 | " | " | 60 kΩ |
| C 30 | Polyester | 33 pF/250 V | CS 0007 | R 64 | " | " | 50 kΩ |
| C 31 | " | 0,1 µF/250 V | CS 0013 | R 65 | Metal | 1/4 W 2% | 910 Ω RF 0220 |
| C 32,33 | " | 0,15 µF/250 V | CS 0015 | R 66,67 | Carbon | 1/3 W 1% | 20 kΩ |
| C 34 | " | 0,22 µF/250 V | CS 0017 | R 70 | " | " | 460 kΩ |
| C 35,36 | " | 0,33 µF/250 V | CS 0019 | R 71 | Metal | 1/4 W 2% | 220 kΩ RF 0217 |
| C 37,38 | " | 0,47 µF/250 V | CS 0021 | R 80 | " | " | 5,6 kΩ RF 0221 |
| C 39-42 | " | 0,68 µF/250 V | CS 0023 | R 81 | Carbon | 1/3 W " | 500 Ω |
| C 43-48 | " | 1 µF/250 V | CS 0025 | R 82 | " | " | 80 Ω |
| C 49-72 | " | 2 µF/250 V | CS 0028 | R 83 | " | " | 63 kΩ |
| C 79 | Polystyrene | 400 pF/125 V | CT 1011 | R 90 | " | 1/10 W 5% | 1 MΩ RB 6100 |
| C 80 | " | ±1% 62,6 nF/125 V | CT 1100 | R 91 | " | " | 330 kΩ RB 5330 |
| C 81 | " | " 6,26 nF/250 V | CT 1203 | R 92 | " | 1/3 W " | 315 kΩ |
| C 82,83 | " | " 9,9 nF/250 V | CT 1204 | R 93,94 | " | 1/10 W " | 100 kΩ |
| C 84 | " | " 19,8 nF/250 V | CT 1206 | R 96 | " | 1/3 W " | 18 kΩ |
| C 85 | " | " 31,3 nF/250 V | CT 1207 | R 98 | " | " | 40 kΩ |
| C 86 | " | " 43,8 nF/250 V | CT 1209 | R 99 | " | 1/10 W " | 33 kΩ RB 4330 |
| C 87,88 | " | " 89 nF/ 63 V | CT 1500 | R 100 | " | " | 10 kΩ RB 4100 |
| C 89,90 | " | " 110 nF/ 63 V | CT 1501 | R 101 | " | 1/3 W " | 20 kΩ |
| C 91 | " | " 99 nF/ 63 V | CT 1503 | R 102 | " | 1/10 W " | 2,7 kΩ RB 3270 |
| C 92 | " | " 139 nF/ 63 V | CT 1504 | R 103 | " | 1/3 W " | 2,2 kΩ |
| C 93 | " | +0,-1% 1 µF/100 V | CT 5000 | R 104 | " | 1/10 W " | 2,7 kΩ RB 3270 |
| C 94 | " | " 2 µF/100 V | CT 5041 | R 105 | " | " | 1,5 kΩ RB 3150 |
| RESISTORS: | | | | R 106 | " | " | 820 Ω RB 2820 |
| R 1-3 | Carbon | 1/3 W 0.5% 1 MΩ | | R 108 | " | 1/3 W " | 315 Ω |
| R 4 | " | " " 200 kΩ | | R 109 | " | " | 40 Ω |
| R 5 | " | " " 5% 100 kΩ | | R 110 | " | 1/10 W " | 330 Ω RB 2330 |
| R 6-8 | " | " " 0.5% 100 kΩ | | R 120-123 | " | " | 6,8 MΩ RA 0023 |
| R 9 | " | " " 5% 31,6 kΩ | | R 124,125 | " | " | 3,3 MΩ RA 0022 |
| R 10 | " | " " 0.5% 20 kΩ | | R 126 | " | " | 1,8 MΩ RA 0021 |
| R 11 | " | " " 11,11 kΩ | | R 127 | " | 1/3 W 10% | 2 MΩ |
| R 12-14 | " | " " 10 kΩ | | R 128,129 | " | 1/10 W 5% | 1 MΩ RB 6100 |
| R 15 | " | " " 2 kΩ | | R 130 | " | " | 560 kΩ RB 5560 |
| R 16 | " | " " 1,111 kΩ | | R 131 | " | " | 470 kΩ RB 5470 |
| R 17-18 | " | " " 1 kΩ | | R 132,133 | " | " | 100 kΩ RB 5100 |
| R 19 | " | " " 222,2 Ω | | R 134 | " | 1/3 W 10% | 125 kΩ |
| R 20,21 | " | " " 111,1 Ω | | R 135,136 | " | 1/10 W 5% | 39 kΩ RB 4390 |
| R 30 | " | " " 800 kΩ | | R 137,138 | " | " | 10 kΩ RB 4100 |
| R 31 | " | " " 5% 200 kΩ | | R 139 | " | 1/3 W " | 40 kΩ |
| R 32 | " | " " 0.5% 116 kΩ | | R 140 | " | 1/10 W " | 18 kΩ RB 4180 |
| R 33 | " | " " 90,3 kΩ | | R 141,142 | " | 1/3 W 10% | 6,3 kΩ |
| R 34 | " | " " 80 kΩ | | R 143 | " | " | 5 kΩ |
| R 35 | " | " " 48,9 kΩ | | R 144,145 | " | 1/10 W 5% | 33 kΩ RB 4330 |
| R 36 | " | " " 41 kΩ | | R 146 | " | " | 1,2 kΩ RB 3120 |
| R 37 | " | " " 30,7 kΩ | | R 147 | " | " | 1 kΩ RB 3100 |
| R 38 | " | " " 29 kΩ | | R 149 | " | " | 100 Ω RB 2100 |
| R 39 | " | " " 10,6 kΩ | | R 150 | " | 1/3 W " | 80 kΩ |
| R 40 | " | " " 9,1 kΩ | | R 151,152 | " | " | 1 kΩ |
| R 41 | " | " " 603 kΩ | | R 170,171 | " | 1/2 W " | 50 kΩ |
| R 42 | " | " " 1,72 kΩ | | R 172 | " | " | 283 Ω |
| R 43 | " | " " 2 kΩ | | R 173 | " | " | 31,5 kΩ |
| R 45 | Metal | 1/4 W 2% 20 kΩ | RF 0216 | R 174,175 | " | " | 150 Ω |
| R 50 | " | " " 1 MΩ | RF 0111 | R 180,181 | " | " 10% | 1,6 MΩ |
| | | | | R 182 | " | " | 1 MΩ |
| | | | | R 183 | " | " | 500 kΩ |
| | | | | R 184,185 | " | " | 315 kΩ |
| | | | | R 186 | Metal | 1/4 W 2% | 220 kΩ RF 0217 |
| | | | | R 187 | Carbon | 1/2 W 10% | 100 kΩ |
| | | | | R 190-192 | Wire | 5,5 W " | 15 kΩ RX 0304 |

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. | CIRCUIT DIAGRAM REF. | COMPONENT TYPE | STOCK REF. |
|----------------------------|------------------------------------|-------------------|---------------|----------------------------|---------------------------------|---------------|
| <u>POTENTIOMETERS:</u> | | | | <u>MISCELLANEOUS:</u> | | |
| P 1 | Trimmer | carbon lin. 10 kΩ | PG 3102 | | Bakelite knob 25 mm | SN 0701 |
| P 2-4 | " | wire " 25 kΩ | PG 3251 | | Cabinet, wood | KA 0016 |
| P 5,6 | " | carbon " 80 kΩ | PG 3800 | | " , metal | KQ 0047 |
| P 7 | " | " " 150 kΩ | PG 4151 | | Power Cord, EUR | AN 0005 |
| P 8,9 | Cross-over | 1. log. 100 kΩ | PP 4111 | | " , USA | AN 0006 |
| P 10 | Trimmer | wire lin. 1 kΩ | PQ 2100 | | " transformer | TN 0012 |
| P 11-13 | " | " lin. 25 kΩ | PG 3251 | | Socket Relay O 15, 16 | JJ 0008 |
| <u>SWITCHES-RELAYS:</u> | | | | | " O 1-14, 17-20 | JJ 0012 |
| O 1-20 | Mini Relay | | OC 0006 | | " Tube V 8 | JV 7505 |
| O 21 | Displ. Range | | OR 2502 | | " V 1-7, 9, 10 | JV 9012 |
| O 22 | Velocity Range | | OS 2502 | | Monitor Output Jack | JJ 1006 |
| O 23,24 | Accel. Range - Accel. Grad. Range | | OT 2502 | | Glass Cover for Indication Lamp | SG 0328 |
| O 25 | Meter Time Constant | | OU 2502 | | " " " Danger Lamp | SG 0327 |
| O 26 | Meter Indication Power on-off deck | | OV 2502 | | | |
| O 27 | Function Selector | | OX 2502 | | | |
| O 28 | Accel. Density Range | | OY 2502 | | | |
| O 29 | Mains Voltage Selector | | JS 0005 | | | |
| <u>RECTIFIERS:</u> | | | | | | |
| Q 1-13 | Silicon | 200 V/0,04 A | QV 0022 | | | |
| Q 14 | " | 1200 V/0,15 A | QV 0025 | | | |
| Q 15-23 | " | 50 V/0,75 A | QV 0501 | | | |
| Q 24-27 | " | 1200 V/0,15 A | QV 0025 | | | |
| Q 28,29 | " | 65 V/ 0,6 A | QV 1003 | | | |
| Q 30-34 | Zener | 6,8 V/0,05 A | QV 1106 | | | |
| Q 35,36 | " | 6,2 V/0,03 A | QV 1307 | | | |
| Q 39 | " | 104 V/ 2 mA | QV 1323 | | | |
| <u>TRANSISTORS-TUBES:</u> | | | | | | |
| V 1,2 | Twin triode | ECC82/12AU7 | VA 0011 | | | |
| V 3-6 | Pentode | EF86/6 CF 8 | VA 0019 | | | |
| V 7 | " | EL86/6 CW 5 | VA 0024 | | | |
| V 9,10 | Twin triode | ECC88/6 DJ 8 | VA 0073 | | | |
| V 11 | Germ. transistor | 2N555 | VB 0023 | | | |
| V 12 | " | 2N1613 | VB 0026 | | | |
| V 13 | " | BC107 | VB 0257 | | | |
| V 14 | " | BC107 | VB 0032 | | | |
| V 15 | " | BC107 | VB 0257 | | | |
| V 16 | " | 2N4289 | VB 0049 | | | |
| V 17 | " | 2N3440 | VB 0250 | | | |
| V 18 | Fuse | 1,6 A | VF 0007 | | | |
| V 19 | " | 2,5 A | VF 0011 | | | |
| V 20-26 | Ind. lamp | | VS 0008 | | | |
| V 27 | Meter lamp | 6,3 V/0,5 A | VS 1271 | | | |
| V 28 | Cross-over ind. | 6,3 V/0,15 A | VS 8008 | | | |
| V 29 | Danger Lamp | 6,3 V/ 0.15 A | VS 8008 | | | |
| <u>PRINTED CIRCUITS:</u> | | | | | | |
| | DC - Amplifier | | XC 0226 | | | |
| | Input-Output Amplifier | | XC 0397 | | | |
| | Power Supply | | XC 0398 | | | |
| | Input Attenuators | | XC 0399 | | | |
| | XC 0226 with components | | 8032502 | | | |
| | XC 0397 | " | 8002502 | | | |
| | XC 0398 | " | 8022502 | | | |
| | XC 0399 | " | 8012502 | | | |

2502.4 - 1.69

2502,4 - 10,68

CIRCUIT
DIAGRAM
REF.

COMPONENT
TYPE

STOCK
REF.

CIRCUIT
DIAGRAM
REF.

COMPONENT
TYPE

STOCK
REF.

CAPACITORS:

| | | | |
|---------|--------------|--------------------|---------|
| C 1-4 | Electrolytic | 640 µF/ 16 V | CE 0209 |
| C 5 | " | 2 x 2000 µF/ 16 V | CE 0311 |
| C 6 | " | 320 µF/ 64 V | CE 0511 |
| C 7 | " | 1 µF/350 V | CE 0512 |
| C 8 | " | 2 x 50 µF/250 V | CE 0706 |
| C 9 | " | 8 µF/350 V | CE 0802 |
| C 10,11 | " | 2 x 50 µF/450 V | CE 0909 |
| C 12 | " | 4 µF/350 V | CE 0708 |
| C 13,14 | " | 4 µF/250 V | CE 2034 |
| C 15 | " | 250 µF/ 10 V | CE 8944 |
| C 20 | Ceramic | 20 pF/400 V | CK 0093 |
| C 21 | " | 12 pF/400 V | CK 0095 |
| C 30 | Polyester | 33 nF/250 V | CS 0007 |
| C 31 | " | 0,1 µF/250 V | CS 0013 |
| C 32,33 | " | 0,15 µF/250 V | CS 0015 |
| C 34 | " | 0,22 µF/250 V | CS 0017 |
| C 35,36 | " | 0,33 µF/250 V | CS 0019 |
| C 37,38 | " | 0,47 µF/250 V | CS 0021 |
| C 39-42 | " | 0,68 µF/250 V | CS 0023 |
| C 43-48 | " | 1 µF/250 V | CS 0025 |
| C 49-72 | " | 2 µF/250 V | CS 0028 |
| C 79 | Polystyrene | 400 pF/125 V | CT 1011 |
| C 80 | " | ±1% 62,6 nF/125 V | CT 1100 |
| C 81 | " | " 6,26 nF/250 V | CT 1203 |
| C 82,83 | " | " 9,9 nF/250 V | CT 1204 |
| C 84 | " | " 19,8 nF/250 V | CT 1206 |
| C 85 | " | " 31,3 nF/250 V | CT 1207 |
| C 86 | " | " 43,8 nF/250 V | CT 1209 |
| C 87,88 | " | " 89 nF/ 63 V | CT 1500 |
| C 89,90 | " | " 110 nF/ 63 V | CT 1501 |
| C 91 | " | " 99 nF/ 63 V | CT 1503 |
| C 92 | " | " 139 nF/ 63 V | CT 1504 |
| C 93 | " | +0, -1% 1 µF/100 V | CT 5000 |
| C 94 | " | " 2 µF/100 V | CT 5041 |

RESISTORS:

| | | | | | |
|---------|--------|-------|------|----------|---------|
| R 1-3 | Carbon | 1/3 W | 0.5% | 1 MΩ | |
| R 4 | " | " | " | 200 kΩ | |
| R 5 | " | " | 5% | 100 kΩ | |
| R 6-8 | " | " | 0.5% | 100 kΩ | |
| R 9 | " | " | 5% | 31.6 kΩ | |
| R 10 | " | " | 0.5% | 20 kΩ | |
| R 11 | " | " | " | 11.11 kΩ | |
| R 12-14 | " | " | " | 10 kΩ | |
| R 15 | " | " | " | 2 kΩ | |
| R 16 | " | " | " | 1.111 kΩ | |
| R 17-18 | " | " | " | 1 kΩ | |
| R 19 | " | " | " | 222.2 Ω | |
| R 20,21 | " | " | " | 111.1 Ω | |
| R 30 | " | " | " | 800 kΩ | |
| R 31 | " | " | 5% | 200 kΩ | |
| R 32 | " | " | 0.5% | 116 kΩ | |
| R 33 | " | " | " | 90.3 kΩ | |
| R 34 | " | " | " | 80 kΩ | |
| R 35 | " | " | " | 48.9 kΩ | |
| R 36 | " | " | " | 41 kΩ | |
| R 37 | " | " | " | 30.7 kΩ | |
| R 38 | " | " | " | 29 kΩ | |
| R 39 | " | " | " | 10.6 kΩ | |
| R 40 | " | " | " | 9.1 kΩ | |
| R 41 | " | " | " | 603 kΩ | |
| R 42 | " | " | " | 1.72 kΩ | |
| R 43 | " | " | " | 2 kΩ | |
| R 45 | Metal | 1/4 W | 2% | 20 kΩ | RF 0216 |
| R 50 | " | " | " | 1 MΩ | RF 0111 |

RESISTORS:

| | | | | | |
|-----------|--------|--------|-----|---------|---------|
| R 51 | Carbon | 1/3 W | 1% | 300 kΩ | |
| R 52 | " | " | " | 266 kΩ | |
| R 53 | " | " | " | 320 kΩ | |
| R 54 | " | " | " | 250 kΩ | |
| R 55 | " | " | " | 200 kΩ | |
| R 56 | " | " | " | 191 kΩ | |
| R 57 | " | " | " | 127 kΩ | |
| R 58 | " | " | " | 125 kΩ | |
| R 59 | " | " | " | 75 kΩ | |
| R 60,61 | " | " | " | 100 kΩ | |
| R 62 | " | " | " | 87 kΩ | |
| R 63 | " | " | " | 60 kΩ | |
| R 64 | " | " | " | 50 kΩ | |
| R 65 | Metal | 1/4 W | 2% | 910 Ω | RF 0220 |
| R 66,67 | Carbon | 1/3 W | 1% | 20 kΩ | |
| R 70 | " | " | " | 460 kΩ | |
| R 71 | Metal | 1/4 W | 2% | 220 kΩ | RF 0217 |
| R 80 | " | " | " | 5.6 kΩ | RF 0221 |
| R 81 | Carbon | 1/3 W | " | 500 Ω | |
| R 82 | " | " | " | 80 Ω | |
| R 83 | " | " | " | 63 kΩ | |
| R 90 | " | 1/10 W | 5% | 1 MΩ | RB 6100 |
| R 91 | " | " | " | 330 kΩ | RB 5330 |
| R 92 | " | 1/3 W | " | 315 kΩ | |
| R 93,94 | " | 1/10 W | " | 100 kΩ | |
| R 96 | " | 1/3 W | " | 18 kΩ | |
| R 98 | " | " | " | 40 kΩ | |
| R 99 | " | 1/10 W | " | 33 kΩ | RB 4330 |
| R 100 | " | " | " | 10 kΩ | RB 4100 |
| R 101 | " | 1/3 W | " | 20 kΩ | |
| R 102 | " | 1/10 W | " | 2.7 kΩ | RB 3270 |
| R 103 | " | 1/3 W | " | 2.2 kΩ | |
| R 104 | " | 1/10 W | " | 2.7 kΩ | RB 3270 |
| R 105 | " | " | " | 1.5 kΩ | RB 3150 |
| R 106 | " | " | " | 820 Ω | RB 2820 |
| R 108 | " | 1/3 W | " | 315 Ω | |
| R 109 | " | " | " | 40 Ω | |
| R 110 | " | 1/10 W | " | 330 Ω | RB 2330 |
| R 120-123 | " | " | " | 6.8 MΩ | RA 0023 |
| R 124,125 | " | " | " | 3.3 MΩ | RA 0022 |
| R 126 | " | " | " | 1.8 MΩ | RA 0021 |
| R 127 | " | 1/3 W | 10% | 2 MΩ | |
| R 128,129 | " | 1/10 W | 5% | 1 MΩ | RB 6100 |
| R 130 | " | " | " | 560 kΩ | RB 5560 |
| R 131 | " | " | " | 470 kΩ | RB 5470 |
| R 132,133 | " | " | " | 100 kΩ | RB 5100 |
| R 134 | " | 1/3 W | 10% | 125 kΩ | |
| R 135,136 | " | 1/10 W | 5% | 39 kΩ | RB 4390 |
| R 137,138 | " | " | " | 10 kΩ | RB 4100 |
| R 139 | " | 1/3 W | " | 40 kΩ | |
| R 140 | " | 1/10 W | " | 18 kΩ | RB 4180 |
| R 141,142 | " | 1/3 W | 10% | 6.3 kΩ | |
| R 143 | " | " | " | 5 kΩ | |
| R 144,145 | " | 1/10 W | 5% | 33 kΩ | RB 4330 |
| R 146 | " | " | " | 1.2 kΩ | RB 3120 |
| R 147 | " | " | " | 1 kΩ | RB 3100 |
| R 149 | " | " | " | 100 Ω | RB 2100 |
| R 150 | " | 1/3 W | " | 80 kΩ | |
| R 151,152 | " | " | " | 1 kΩ | |
| R 170,171 | " | 1/2 W | " | 50 kΩ | |
| R 172 | " | " | " | 220 Ω | |
| R 173 | " | " | " | 31.5 kΩ | |
| R 174,175 | " | " | " | 150 Ω | |
| R 180,181 | " | " | 10% | 1.6 MΩ | |
| R 182 | " | " | " | 1 MΩ | |
| R 183 | " | " | " | 500 kΩ | |
| R 184,185 | " | " | " | 315 kΩ | |
| R 186 | Metal | 1/4 W | 2% | 220 kΩ | RF 0217 |
| R 187 | Carbon | 1/2 W | 10% | 100 kΩ | |
| R 190-192 | Wire | 5,5 W | " | 15 kΩ | RX 0304 |

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | | | STOCK REF. |
|----------------------------|-------------------|--------|---------|--------|---------------|
| POTENTIOMETERS: | | | | | |
| P 1 | Trimmer | carbon | lin. | 10 kΩ | PG 3102 |
| P 2-4 | " | wire | " | 25 kΩ | PG 3251 |
| P 5,6 | " | carbon | " | 80 kΩ | PG 3800 |
| P 7 | " | " | " | 150 kΩ | PG 4151 |
| P 8,9 | Cross-over | " | 1. log. | 100 kΩ | PP 4111 |
| P 10 | Trimmer | wire | lin. | 1 kΩ | PQ 2100 |
| P 11-13 | " | " | lin. | 25 kΩ | PG 3251 |

SWITCHES-RELAYS:

| | | | | | |
|--------|-----------------------------------|--|--|--|---------|
| O 1-20 | Mini Relay | | | | OC 0006 |
| O 21 | Displ. Range | | | | OR 0015 |
| O 22 | Velocity Range | | | | OS 0002 |
| O 23 | Accel. Range - Accel. Grad. Range | | | | OT 0002 |
| O 25 | Meter Time Constant | | | | OQ 0001 |
| O 25 | Power on-off wafer | | | | NN 0020 |
| O 26 | Meter Indication | | | | OV 0001 |
| O 27 | Function Selector | | | | OX 0001 |
| O 28 | Accel. Density Range | | | | OY 2502 |
| O 29 | Mains Voltage Selector | | | | JS 0005 |

RECTIFIERS:

| | | | | | |
|---------|---------|--|--------------------|--|---------|
| Q 1-13 | Silicon | | 200 V/0,04 A | | QV 0022 |
| Q 14 | " | | 1200 V/0,15 A | | QV 0025 |
| Q 15-23 | " | | 50 V/0,75 A | | QV 0501 |
| Q 24-27 | " | | 1200 V/0,15 A | | QV 0025 |
| Q 28,29 | " | | 65 V/0,6 A | | QV 1003 |
| Q 30-34 | Zener | | 6,8 V/0,25 W | | QV 1106 |
| Q 35,36 | " | | 6,0 - 6,4 V/ 30 mA | | QV 1307 |
| Q 39 | " | | 101 - 107 V/ 1 W | | QV 1323 |

TRANSISTORS-TUBES:

| | | | | | |
|---------|----------------------|--|---------------|--|---------|
| V 1,2 | Twin triode | | ECC82/12AU7 | | VA 0011 |
| V 3-6 | Pentode | | EF86/6 CF 8 | | VA 0019 |
| V 7 | " | | EL86/6 CW 5 | | VA 0024 |
| V 9,10 | Twin triode | | ECC88/6 DJ 8 | | VA 0073 |
| V 11 | Germ. transistor PNP | | 2N555 | | VB 0023 |
| V 12 | Silicon " | | NPN 2N1613 | | VB 0026 |
| V 13 | " | | BC107 | | VB 0257 |
| V 14 | " | | BC107 | | VB 0032 |
| V 15 | " | | BC107 | | VB 0257 |
| V 16 | " | | PNP 2N4289 | | VB 0049 |
| V 17 | " | | NPN 2N3440 | | VB 0250 |
| V 18 | Fuse | | 1,6 A | | VF 0007 |
| V 19 | " | | 2,5 A | | VF 0011 |
| V 20-26 | Ind. lamp | | 6 V/40 mA | | VS 0008 |
| V 27 | Meter lamp | | 6,3 V/0,5 A | | VS 1271 |
| V 28 | Cross-over ind. | | 6,3 V/0,15 A | | VS 8008 |
| V 29 | Danger Lamp | | 6,3 V/ 0,15 A | | VS 8008 |

PRINTED CIRCUITS:

| | | |
|-------------------------|--|---------|
| DC - Amplifier | | XC 0226 |
| Input-Output Amplifier | | XC 0397 |
| Power Supply | | XC 0398 |
| Input Attenuators | | XC 0475 |
| XC 0226 with components | | 8032502 |
| XC 0397 | | 8002502 |
| XC 0398 | | 8022502 |
| XC 0475 | | 8012502 |

| CIRCUIT DIAGRAM REF. | COMPONENT TYPE | | STOCK REF. |
|----------------------------|---------------------------------|-------------------|---------------|
| MISCELLANEOUS: | | | |
| | Bakelite knob | 25 mm | SN 2522 |
| | Mounting Ring for | SN 2522 | DB 0674 |
| | Screw for | SN 2522 | YQ 2083 |
| | Cabinet, wood | | KA 0016 |
| | " | , metal | KQ 0047 |
| | Power Cord, EUR | | AN 0005 |
| | " | , USA | AN 0006 |
| | " | transformer | TN 0012 |
| | Socket Relay | O 15,16 | JJ 0008 |
| | " | O 1-14, 17-20 | JJ 0012 |
| | " | Tube V 8 | JV 7505 |
| | " | V 1-7, 9, 10 | JV 9012 |
| | Monitor Output Jack | | JJ 1006 |
| | Glass Cover for Indication Lamp | | SG 0328 |
| | " | " " " Danger Lamp | SG 0327 |
| | Moving Coil Instrument (40 μA) | | IM 2502 |

